



**Work Order ID 56415**

February 23, 2010 11:43:59 AM



Page 2

Item ID: D3640-3

Accept



Setup Start



Revision ID:

Item Name: Belt Guide

Stop



Start Date: 25/02/2010 Start Qty: 8.00



Cust Item ID:

Required Date: 05/03/2010 Req'd Qty: 8.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130



QC8- Inspect parts - second check

0.00

→ 10/02/24

8 0

QC

Memo

0.00

Quality Control

140



Identify as per dwg &amp; Stock Location: 243

0.00

Packaging

Memo

0.00

Packaging

150



QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

10/03/03

10/03/03

# Picklist Print

Page 1

February 23, 2010 11:43:58 AM

Work Order ID: 56415



Parent Item: D3640-3



Parent Item Name: Belt Guide

Start Date: 25/02/2010

Required Date: 05/03/2010

Comments: IPP Rev:A New Issue 07-01-15 JLM

Start Qty: 8.00

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MDELRLINB0.75X1.250		Purchased	No			100	f	54.3456	3.3684			

Delrin Bar



<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	54.3456	
102916	2.25	
12423	9.5866	
14535	42.509	

12823

2.4000 ft H.A 10/02/23

DART AEROSPACE LTD	Work Order:	56415
Description: Belt Guide	Part Number:	D3640-3
Inspection Dwg: D3640 Rev: A		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

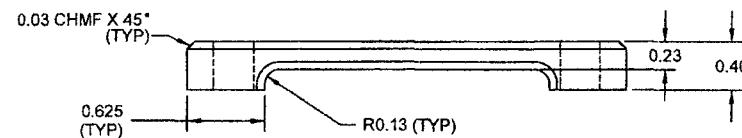
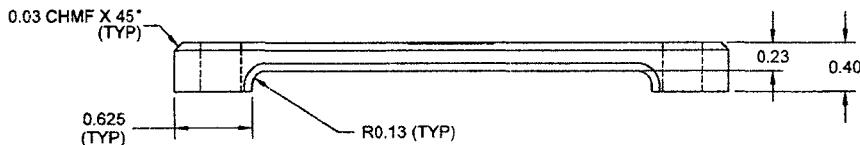
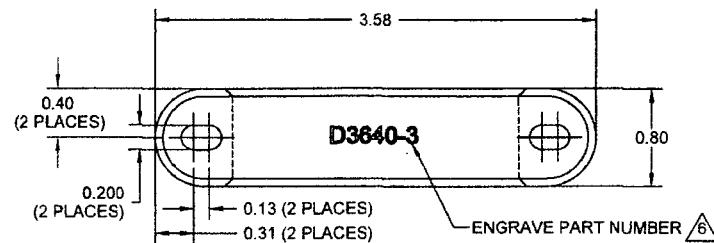
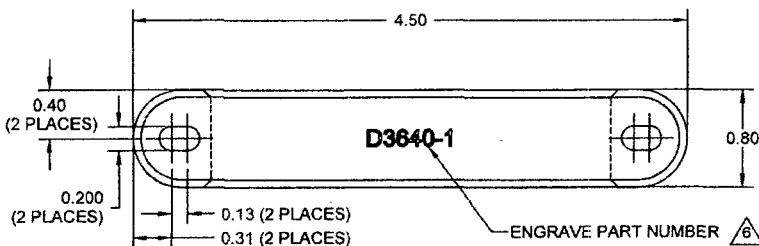
Measured by:	H.A	Audited by:	Onf	Prototype Approval:	N/A
Date:	10/02/23	Date:	10/02/24	Date:	N/A

<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised by</b>	<b>Approved</b>
A	07.10.19	New Issue	KJ/EC/DD	

8 7 6 5 4 3 2 1

D

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**D3640-1 BELT GUIDE**  
(WAS GENEVA P/N G10605-1)

**D3640-3 BELT GUIDE**  
(WAS GENEVA P/N G10605-2)

W/0 56415

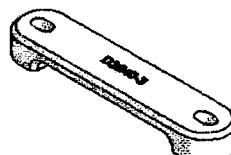
RELEASED  
07-07-07

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**NOTES:**

- 1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL BAR (REF DART SPEC M-DELRIN-B)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ENGRAVE PART NUMBERS TO MAX DEPTH OF 0.010 AT LOCATIONS SHOWN
- 7) WEIGHT: 0.03 lbs



A	NEW ISSUE; REPLACES G10605	LE	07.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	TS	DART AEROSPACE USA, INC.	
DRAWN		PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3640	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		BELT GUIDE	1:1
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8 7 6 5 4 3 2 1